MHS 25-AD-SUPER

with plugged gas nozzle
gas-cooled



260 Amp./60% duty cycle (CO_2)
230 Amp./60% duty cycle (mixed gas)

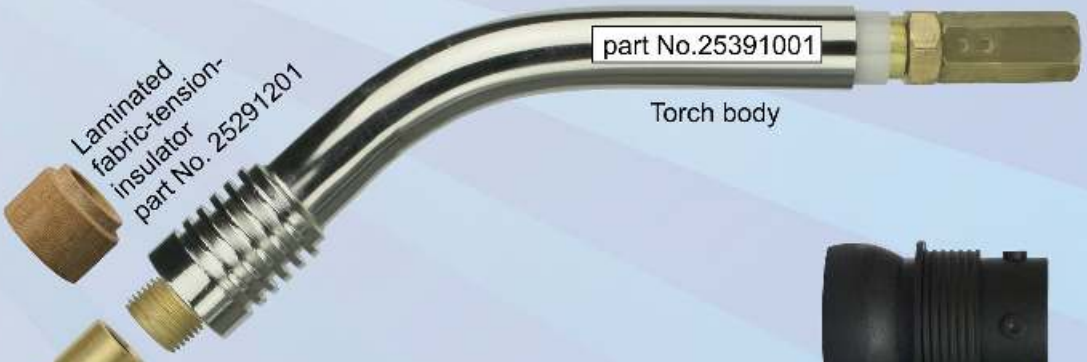
Spare parts like:
MHS 352-S water-cooled



HSN 006A

MHS 25-AD-SUPER

gas-cooled



Torch body

Laminated fabric-tension-insulator part No. 25291201

Contact-tip/nozzle holder
part No. 25398001

Ball joint
part No. 91912704



Ratio-handle with ball joint
part No. 91912534



Industry-handle with ball joint
part No. 91912101



Gas nozzle conical ID12mm
part No. 25930001



Gas nozzle conical ID15mm
part No. 25930101



Gas nozzle cylindric ID18mm
part No. 25930301



Nozzle spring for
gas nozzle
part No.25912001



SW10

Contact-tip/nozzle holder
with acme screw thread
for narrow-gap
part No. 25398101



Spotweld gas nozzle ID18mm
part No. 25930501



Narrow-gap gas nozzle ID10mm
with acme screw thread
part No. 25930451



Contact tip M6 x 28
part No. 628□001
part No. 628□401(CuCrZr)
part No. 628□301(nickel plated)
□ **Please fill in wire diameter**



Narrow-gap contact tip M6-L83-AD6 0,8-1,0mm
part No. 68310101



Socket for centering the narrow-gap contact tip
part No. 91921801

HSN 645

Holch Schweißbrenner

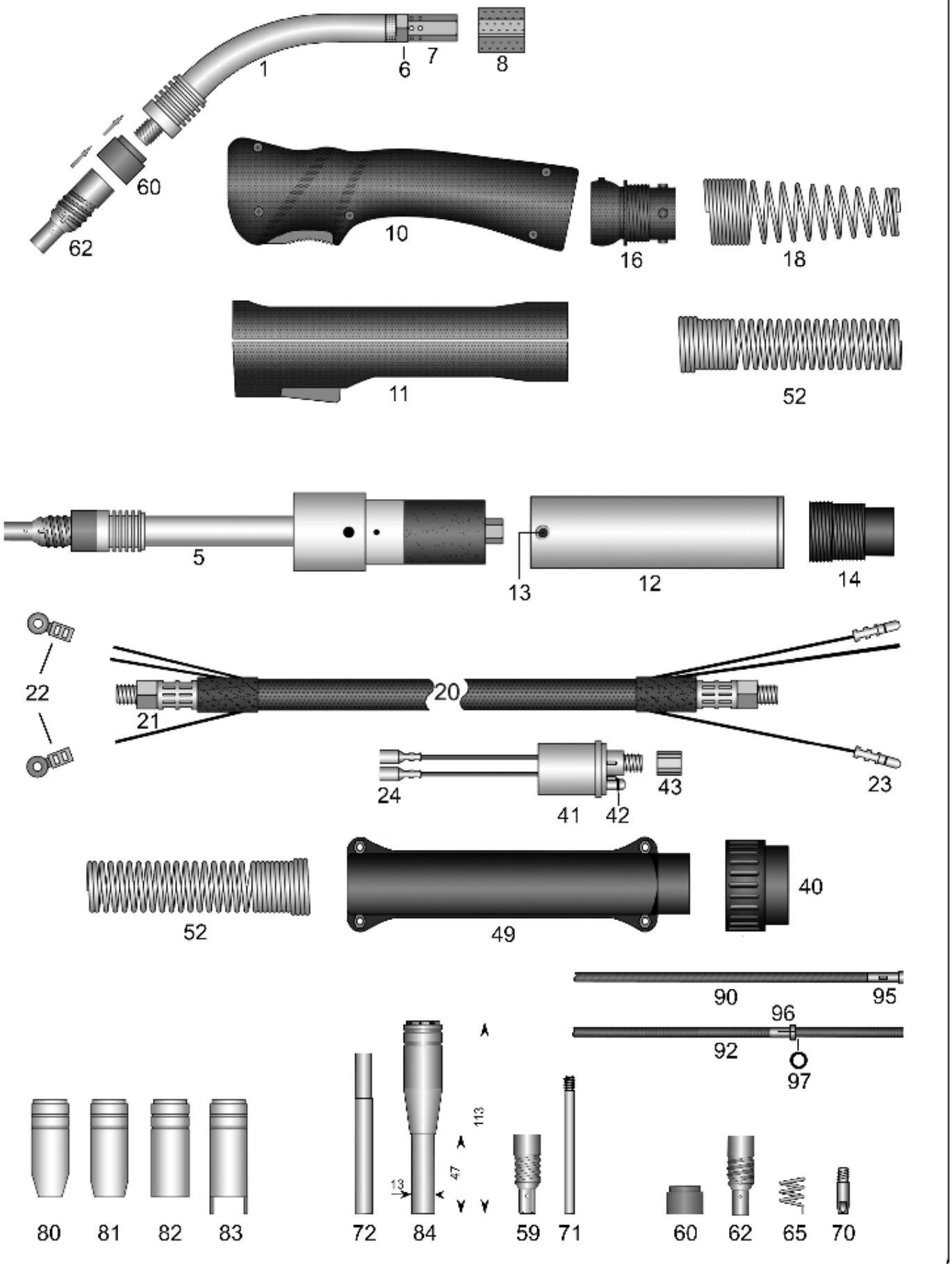
GETESTET EN 60974-7 ISO 9001:2015

www.holch-siegen.de

MADE IN GERMANY DAS ORIGINAL

MHS 25-AD-SUPER gas-cooled

260 Ampere at 60% duty cycle (CO_2) - 230 Ampere at 60% duty cycle (mixed gas)



HSN 119A-2

MHS 25-AD-SUPER

Welding-torch MIG-MAG gas-cooled

260A at 60% duty cycle (CO2) - 230A at 60% duty cycle (mixed gas)

	Art.-No.	
	25300311	Torch MHS 25-AD-SUPER / 3m EURO central adapter 35mm² plugged
	25300411	Torch MHS 25-AD-SUPER / 4m EURO central adapter 35mm² plugged
	25300511	Torch MHS 25-AD-SUPER / 5m EURO central adapter 35mm² plugged
	25350311	AUTomatic-torch MHS 25-AD-SUPER / 3m EURO central adapter 35mm² plugged
		For torches without EURO central-adaptor the following prices apply. Please note that for some special machine side connections surcharges may arise, which you will find in the appendix "A" custom made products.
	25300301	Torch MHS 25-AD-SUPER / 3m 35mm² plugged
	25300401	Torch MHS 25-AD-SUPER / 4m 35mm² plugged
	25300501	Torch MHS 25-AD-SUPER / 5m 35mm² plugged
	25350301	AUTomatic-torch MHS 25-AD-SUPER / 3m 35mm² plugged
		Special lengths for hand- and AUTomatic-torches please notice appendix "B".
	pg000001	Surcharge: Pistol-shape-handle / stabilizer
N.i.	91912453	Heat protection shield for pistol handle, screws included
	29004602	Surcharge: Torch body with custom bending
		Torch body and AUTomatic torch body with teflon insulation, nickel coated brazen outer tube with cooling ribs, very massive power conduit, complete with changable contact tip holder and laminated fabric tension sleeve.
1	25391001	Swan neck plugged
5	25391501	AUTomatic-torch body plugged
6	15912201	Lock-nut M10x1-L6mm for swan neck
7	15912401	Torch body brass SW12-L26mm
8	15912301	Polyamid-torch body
		Handles complete with switch and screws Ball joints or sockets are also included
10	91912534	Ratio-handle 16mm with ball joint
10	91912434	Ratio-handle 16mm (***without ball joint***)
N.i.	91912438	Ratio microswitch DC2
N.i.	91912439	Push button red for Ratio handle also fits RAUCH handle
N.i.	91912441	Spring fits button Ratio grip handle and RAUCH grip handle
11	91912101	Industry-handle 16mm with ball joint
11	91912231	Industry-handle 16mm (***without ball joint***)
N.i.	91920411	Switch-set fits industry-handle for 16/18/20mm (11 parts)
N.i.	91920702	Screw M3x11,5mm fits Ratio/Industry/RAUCH handle and cable support
N.i.	91920703	M3 mounting socket fits Ratio/Industry/RAUCH handle and cable support
12	91912901	AUT handle tube, brass-cladded AD38mm for AUT-torch rubber cable support
13	91912911	Holding screw M4x6mm for AUT handle tube OD38mm
14	15912801	Rubber cable-support small for coaxial-cable
16	91912704	Spring socket pistol side fits handle with ball joint
18	91912503	Cable support spring handle-side for torches with ball joint
20	25920311	Coaxial-cable 35mm² / 3m fits EURO central adapter
20	25920411	Coaxial-cable 35mm² / 4m fits EURO central adapter

MHS 25-AD-SUPER

Welding-torch MIG-MAG gas-cooled

260A at 60% duty cycle (CO2) - 230A at 60% duty cycle (mixed gas)

	Art.-No.	
20	25920511	Coaxial-cable 35mm² / 5m fits EURO central adapter
21	15912211	Lock-nut M10x1-L9,5mm for coaxial-cable
22	91902811	Cable-plug fits industry-handle
23	91902901	Male connector cable-plug for machine side EURO central adapter
24	91903001	Female connector cable-plug fits machine side EURO central adapter
40	91900701	Terminal nut insulated fits EURO central adapter
41	91900101	Central adapter fixed contact-pins EURO central adapter
41	91900106	Central adapter spring contact-pins EURO central adapter
42	91900801	O-ring ID4-W1mm fits gas-nipple EURO central adapter
43	91900901	Swivel nut IT-M10x1 (rounded edges) fits EURO central adapter
49	91900561	Cable support machine side (srews included) fits EURO central adapter
N.i.	91920702	Screw M3x11,5mm fits Ratio/Industry/RAUCH handle and cable support
N.i.	91920703	M3 mounting socket fits Ratio/Industry/RAUCH handle and cable support
N.i.	91900601	Attachment screw M4x6mm fits cable support EURO central adapter
52	91912502	Cable support spring fits handles without ball joint and for EURO
59	25398101	Contact-tip/nozzle holder MHS 25-AD-SUPER with acme screw thread for narrow-gap
60	25291201	Laminated fabric-tension-insulator MHS 25-AD-SUPER
62	25398001	Contact-tip/nozzle holder MHS 25-AD-SUPER IT-M12x1
65	25912001	Nozzle spring for gas nozzle
70	62808001	Contact tip M6-L28-AD8 0,8
70	62810001	Contact tip M6-L28-AD8 1,0
70	62812001	Contact tip M6-L28-AD8 1,2
70	62808401	Contact tip M6-L28-AD8 CuCrZr 0,8
70	62810401	Contact tip M6-L28-AD8 CuCrZr 1,0
70	62812401	Contact tip M6-L28-AD8 CuCrZr 1,2
70	62808301	Contact tip M6-L28-AD8 0,8 nickel-plated
70	62810301	Contact tip M6-L28-AD8 1,0 nickel-plated
70	62812301	Contact tip M6-L28-AD8 1,2 nickel-plated
70	62808a01	Contact tip M6-L28-D8 0,8-A for aluminium wire
70	62810a01	Contact tip M6-L28-D8 1,0-A for aluminium wire
70	62812a01	Contact tip M6-L28-D8 1,2-A for aluminium wire
71	68310101	Narrow-gap contact tip M6-L83-AD6 0,8-1,0 nickel-plated
71	68312101	Narrow-gap contact tip M6-L83-AD6 1,2 nickel-plated
72	91921801	Narrow-gap centering wrench for contact tip M6-L83-D6mm
80	25930001	Gas nozzle conical-ID12mm plugged
81	25930101	Gas nozzle conical-ID15mm plugged
81	25930102	Gas nozzle conical-ID15mm with insulating plugged
82	25930301	Gas nozzle cylindric-ID18mm plugged
82	25930302	Gas nozzle cylindric-ID18mm with insulating plugged
83	25930501	Spotweld gas nozzle plugged
84	25930451	Narrow-gap gas nozzle AD13-L47 with acme screw thread

Spirals and liners also available in other sizes on inquiry!

MHS 25-AD-SUPER

Welding-torch MIG-MAG gas-cooled

260A at 60% duty cycle (CO2) - 230A at 60% duty cycle (mixed gas)

	Art.-No.	
90	15451311	Guide spiral-liner blue ID1,5-AD4,5 fits 3m / EURO central adapter
90	15451411	Guide spiral-liner blue ID1,5-AD4,5 fits 4m / EURO central adapter
90	15451511	Guide spiral-liner blue ID1,5-AD4,5 fits 5m / EURO central adapter
90	20451311	Guide spiral-liner red ID2,0-AD4,5 fits 3m / EURO central adapter
90	20451411	Guide spiral-liner red ID2,0-AD4,5 fits 4m / EURO central adapter
90	20451511	Guide spiral-liner red ID2,0-AD4,5 fits 5m / EURO central adapter
92	20393311	PTFE-carbon core liner ID2,0-AD3,9 fits 3m / EURO central adapter
92	20393411	PTFE-carbon core liner ID2,0-AD3,9 fits 4m / EURO central adapter
92	20393511	PTFE-carbon core liner ID2,0-AD3,9 fits 5m / EURO central adapter
92	20406311	Carbon-PA core liner ID2,0-AD4,0 fits 3m / EURO central adapter
92	20406411	Carbon-PA core liner ID2,0-AD4,0 fits 4m / EURO central adapter
92	20406511	Carbon-PA core liner ID2,0-AD4,0 fits 5m / EURO central adapter
92	20404311	ULTRA-liner (brown) ID2,0-OD4,0 fits 3m / EURO central adapter
92	20404411	ULTRA-liner (brown) ID2,0-OD4,0 fits 4m / EURO central adapter
92	20404511	ULTRA-liner (brown) ID2,0-OD4,0 fits 5m / EURO central adapter
N.i.	20405002	Brass spiral liner (marked blue) ID2,0-OD4,0mm L300mm fits liner OD3,9/4,0mm
N.i.	25405002	Bronze spiral liner (marked blue) ID2,5-OD4,0mm L300mm fits liner OD3,9/4,0mm
95	91905721	Nipple (brass L-30mm) fits spiral liner EURO central adapter AD4,5mm
96	91906111	Nipple fits core liner EURO central adapter AD3,9/4,0mm
97	91906131	O-ring ID3,5-W1,5mm fits core liners
N.i.	91906112	Support tube, brass ID4,4 - AD5,0 - L200mm