MHS ROCKET - 1

water-cooled



500 Amp./100% duty cycle (CO_2)
450 Amp./100% duty cycle (mixed gas)



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water-cooled



part No.roc91001

Torch body



Ratio-handle with ball joint
part No. 91912536

Splatter protection
part No. roc91202





Gas nozzle conical ID18
screwable
part No. roc93001



Industry-handle with ball joint
part No. 91912103



Ball joint
part No. 91912704



Laminated fabric-tension
sleeve with right hand thread
part No. 94291202



O-ring ID17-W4
part No. 94289083



Brass water-jacket nickel-plated
part No. roc91211
+
O-ring ID22-W3
part No. 12089051



O-ring ID14-W4
part No. 94289084



Insulating sleeve plugged
part No. roc91201



Contact tip holder
(Copper)
part No. roc98001



Contact tip M8 x 30
part No. 830□001
part No. 830□401(CuCrZr)
part No. 830□301(nickel plated)
□**Please fill in wire diameter**

HSN 903

Holch Schweißbrenner

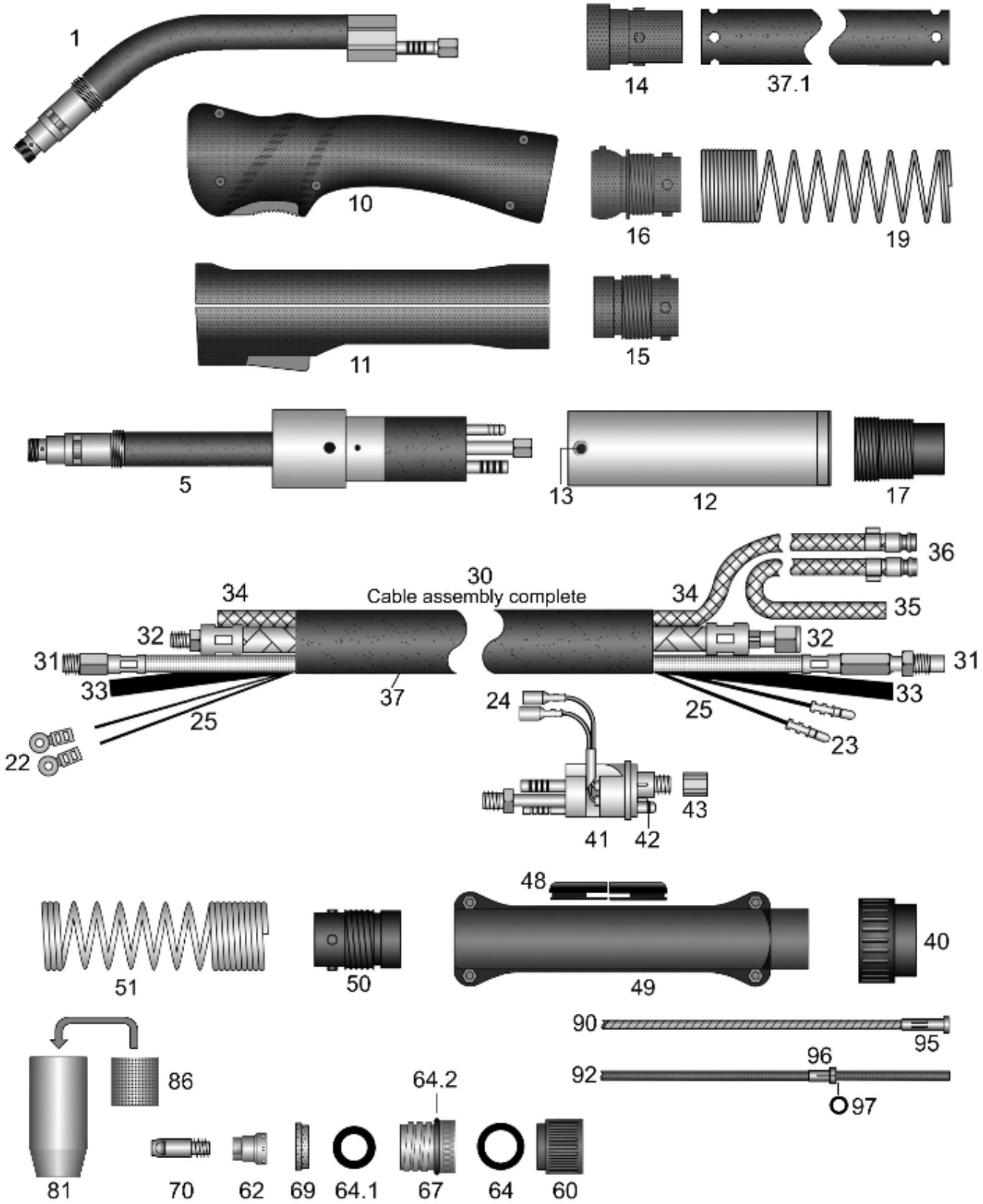
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MADE IN GERMANY DAS ORIGINAL

MHS ROCKET-1 water-cooled

500 Ampere at 100% duty cycle (CO_2) - 450 Ampere at 100% duty cycle (mixed gas)



Operating instruction

Screw laminated fabric-tension sleeve right-hand thread (60) down until it goes no further.Put large o-ring (64) against the fabric tension sleeve (60). Now mount the water-jacket (67) on the fabric tension sleeve(60) by pushing it over the o-ring(64). Put the small o-ring(64.1) into the water jacket(67) and put the insulating sleeve(69) on top. Now screw in the tip-holder (62) and tighten it firmly using an open end wrench. Now screw back the fabric tension sleeve a little to give some pressure to the o-rings underneath the water jacket. The o-rings are pressed against the water jacket sealing the water circulation between them. Finally screw in contact tip (70) and mount the gas nozzle (81) with insulating sleeve (86).

HSN 902

MHS ROCKET-1

Welding-torch MIG-MAG water-cooled

500A at 100% duty cycle (CO2) - 450A at 100% duty cycle (mixed gas)

	Art.-No.	
	roc00311	Torch MHS ROCKET-1 / 3m EURO central adapter
	roc00411	Torch MHS ROCKET-1 / 4m EURO central adapter
	roc00511	Torch MHS ROCKET-1 / 5m EURO central adapter
	roc50311	AUTomatic-torch MHS ROCKET-1 / 3m EURO central adapter
		For torches without EURO central-adaptor the following prices apply. **Please note that for some special machine side connections surcharges may arise,** **which you will find in the appendix "A" custom made products.**
	roc00301	Torch MHS ROCKET-1 / 3m
	roc00401	Torch MHS ROCKET-1 / 4m
	roc00501	Torch MHS ROCKET-1 / 5m
	roc50301	AUTomatic-torch MHS ROCKET-1 / 3m
		Special lengths for hand- and AUTomatic-torches **please notice appendix "B".**
		Torches with flexible and highly heat resistant cable assemblies available for small surcharges! Please see appendix "B"
	pg000001	Surcharge: Pistol-shape-handle / stabilizer
N.i.	91912453	Heat protection shield for pistol handle, screws included
	29004602	Surcharge: Torch body with custom bending
	91900102	Adapter EURO central adapter fits power source with Dinse central adapter
		Torch bodies and AUTomatic torch bodies with rubber insulation, very massive power conduit and max. cooling water conduit.
1	roc91001	Torch body
5	roc91501	AUTomatic-torch body
N.i.	setroc01	Wearing part set for torch body
		Handles complete with switch and screws **Ball joints or sockets are also included**
10	91912536	Ratio-handle 20mm with ball joint
10	91912436	Ratio-handle 20mm (***without ball joint***)
N.i.	91912438	Ratio microswitch DC2
N.i.	91912439	Push button red for Ratio handle also fits RAUCH handle
N.i.	91912441	Spring fits button Ratio grip handle and RAUCH grip handle
11	91912103	Industry-handle 20mm with ball joint
11	91912431	Industry-handle 20mm (***without ball joint***)
N.i.	91920411	Switch-set fits industry-handle for 16/18/20mm (11 parts)
N.i.	91920702	Screw M3x11,5mm fits Ratio/Industry/RAUCH handle and cable support
N.i.	91920703	M3 mounting socket fits Ratio/Industry/RAUCH handle and cable support
12	91912921	AUT handle tube, brass-cladded AD38mm for AUT-torch standard
13	91912911	Holding screw M4x6mm for AUT handle tube OD38mm
14	50191251	Rubber cable-support RETRO
15	91912701	Spring socket pistol side fits handle without ball joint
16	91912704	Spring socket pistol side fits handle with ball joint
17	91912711	AUT spring socket

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	Art.-No.	
19	91912501	Cable support spring pistol-side fits water-cooled torches
N.i.	91912511	AUT cable support spring (long design)
N.i.	91912521	AUT suspension spring
N.i.	91912531	AUT carabiner
N.i.	10089001	Single stroke button (rubber)
22	91902811	Cable-plug fits industry-handle
23	91902901	Male connector cable-plug for machine side EURO central adapter
24	91903001	Female connector cable-plug fits machine side EURO central adapter
25	91902423	Meter control line 2x0,75mm² red free of halogen (100m)
		Spare cable-assemblies complete with cable support springs and fittings. **Fits handles with or without ball joint - please specify!**
30	09200312	Spare cable assembly 3m / without EURO central adapter
30	09200412	Spare cable assembly 4m / without EURO central adapter
30	09200512	Spare cable assembly 5m / without EURO central adapter
		Supply lines and thermo-hoses, superflexible and highly heat resistant **please see appendix "C" and "D"**
31	0950a311	Wire conduit flexible MHS / 3m EURO central adapter (flexible)
31	0950a411	Wire conduit flexible MHS / 4m EURO central adapter (flexible)
31	0950a511	Wire conduit flexible MHS / 5m EURO central adapter (flexible)
32	09400311	ST 80 PVC-NIT power/water cable MHS / 3m EURO central adapter
32	09400411	ST 80 PVC-NIT power/water cable MHS / 4m EURO central adapter
32	09400511	ST 80 PVC-NIT power/water cable MHS / 5m EURO central adapter
		Supply lines for AUTomatic torches.
31	0950d311	AUT wire conduit MHS / 3m EURO central adapter white (hard)
32	09400313	HT 110 rubber fabric hose power/water cable MHS / 3m EURO central adapter
		Reel goods: **Prices are per meter and only applicable if a complete reel is purchased.**
33	41500001	Meter ST 70 PVC hose ID4,0-W1,5mm black for gas (100m)
34	50170001	Meter ST 80 PVC-NIT fabric hose ID5,0-W1,7mm blue for water (100m) robust model, thick-walled and non-buckling
35	50171001	Meter ST 80 PVC-NIT fabric hose ID5,0-W1,7mm red for water (100m) robust model, thick-walled and non-buckling
36	91901001	Cooling liquid plug nipples EURO
N.i.	91901008	Closing cap blue fits cooling liquid plug nipples EURO
N.i.	91901009	Closing cap red fits cooling liquid plug nipples EURO
37	25151001	Meter rubberized fabric protective hose ID25-W1,5mm (40m)
37.1	25151311	Rubberized fabric protective hose ID25-W1,5mm perforated fits 3m / EURO central adapter
37.1	25151411	Rubberized fabric protective hose ID25-W1,5mm perforated fits 4m / EURO central adapter
37.1	25151511	Rubberized fabric protective hose ID25-W1,5mm perforated fits 5m / EURO central adapter
40	91900701	Terminal nut insulated fits EURO central adapter
41	91900201	Central adapter fixed contact-pins EURO central adapter

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	Art.-No.	
41	91900206	Central adapter spring contact-pins EURO central adapter
42	91900801	O-ring ID4-W1mm fits gas-nipple EURO central adapter
43	91900901	Swivel nut IT-M10x1 (rounded edges) fits EURO central adapter
48	91901011	Rubber-hose-fence fits cable support
49	91900561	Cable support machine side (srews included) fits EURO central adapter
N.i.	91920702	Screw M3x11,5mm fits Ratio/Industry/RAUCH handle and cable support
N.i.	91920703	M3 mounting socket fits Ratio/Industry/RAUCH handle and cable support
N.i.	91900601	Attachment screw M4x6mm fits cable support EURO central adapter
50	91912801	Spring-socket fits cable support
51	91912601	Cable support spring
60	94291202	Laminated fabric-tension sleeve with right hand thread
62	roc98001	Contact tip holder IT-M8 material: Copper
64	96289083	O-ring ID17-W4mm (rear) (material HT200 blue)
64.1	96289084	O-ring ID14-W4mm (front) (material HT200 blue)
64.2	12089051	O-ring ID22-W3mm (gas-nozzle rabbet)
67	roc91211	Brazen water-coating, nickel-plated, complete with O-ring as gas-nozzle rabbet
69	roc91201	Insulating sleeve plugged
70	83008001	Contact tip M8-L30-AD10 0,8
70	83010001	Contact tip M8-L30-AD10 1,0
70	83012001	Contact tip M8-L30-AD10 1,2
70	83014001	Contact tip M8-L30-AD10 1,4
70	83016001	Contact tip M8-L30-AD10 1,6
70	83020001	Contact tip M8-L30-AD10 2,0
70	83010401	Contact tip M8-L30-D10 CuCrZr 1,0
70	83012401	Contact tip M8-L30-D10 CuCrZr 1,2
70	83014401	Contact tip M8-L30-D10 CuCrZr 1,4
70	83016401	Contact tip M8-L30-D10 CuCrZr 1,6
70	83020401	Contact tip M8-L30-D10 CuCrZr 2,0
70	83008301	Contact tip M8-L30-AD10 0,8 nickel-plated
70	83010301	Contact tip M8-L30-AD10 1,0 nickel-plated
70	83012301	Contact tip M8-L30-AD10 1,2 nickel-plated
70	83014301	Contact tip M8-L30-AD10 1,4 nickel-plated
70	83016301	Contact tip M8-L30-AD10 1,6 nickel-plated
70	83008a01	Contact tip M8-L30-D10 0,8-A for aluminium wire
70	83010a01	Contact tip M8-L30-D10 1,0-A for aluminium wire
70	83012a01	Contact tip M8-L30-D10 1,2-A for aluminium wire
70	83016a01	Contact tip M8-L30-D10 1,6-A for aluminium wire
81	roc93001	Screwable gas nozzle conical-ID18mm with nozzle insulator
86	roc91202	Insulating
		Spirals and liners also available in other sizes on inquiry!
90	20450311	Guide spiral-liner ID2,0-AD4,5 fits 3m / EURO central adapter
90	20450411	Guide spiral-liner ID2,0-AD4,5 fits 4m / EURO central adapter
90	20450511	Guide spiral-liner ID2,0-AD4,5 fits 5m / EURO central adapter
90	25450311	Guide spiral-liner ID2,5-AD4,5 fits 3m / EURO central adapter

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	Art.-No.	
90	25450411	Guide spiral-liner ID2,5-AD4,5 fits 4m / EURO central adapter
90	25450511	Guide spiral-liner ID2,5-AD4,5 fits 5m / EURO central adapter
92	20393311	PTFE-carbon core liner ID2,0-AD3,9 fits 3m / EURO central adapter
92	20393411	PTFE-carbon core liner ID2,0-AD3,9 fits 4m / EURO central adapter
92	20393511	PTFE-carbon core liner ID2,0-AD3,9 fits 5m / EURO central adapter
92	27473311	PTFE-carbon core liner ID2,7-AD4,7 fits 3m / EURO central adapter
92	27473411	PTFE-carbon core liner ID2,7-AD4,7 fits 4m / EURO central adapter
92	27473511	PTFE-carbon core liner ID2,7-AD4,7 fits 5m / EURO central adapter
92	20406311	Carbon-PA core liner ID2,0-AD4,0 fits 3m / EURO central adapter
92	20406411	Carbon-PA core liner ID2,0-AD4,0 fits 4m / EURO central adapter
92	20406511	Carbon-PA core liner ID2,0-AD4,0 fits 5m / EURO central adapter
92	23476311	Carbon-PA core liner ID2,3-AD4,7 fits 3m / EURO central adapter
92	23476411	Carbon-PA core liner ID2,3-AD4,7 fits 4m / EURO central adapter
92	23476511	Carbon-PA core liner ID2,3-AD4,7 fits 5m / EURO central adapter
92	29476311	Carbon-PA core liner ID2,9-AD4,7 fits 3m / EURO central adapter
92	29476411	Carbon-PA core liner ID2,9-AD4,7 fits 4m / EURO central adapter
92	29476511	Carbon-PA core liner ID2,9-AD4,7 fits 5m / EURO central adapter
92	20404311	ULTRA-liner (brown) ID2,0-OD4,0 fits 3m / EURO central adapter
92	20404411	ULTRA-liner (brown) ID2,0-OD4,0 fits 4m / EURO central adapter
92	20404511	ULTRA-liner (brown) ID2,0-OD4,0 fits 5m / EURO central adapter
92	23474311	ULTRA-liner (brown) ID2,3-OD4,7 fits 3m / EURO central adapter
92	23474411	ULTRA-liner (brown) ID2,3-OD4,7 fits 4m / EURO central adapter
92	23474511	ULTRA-liner (brown) ID2,3-OD4,7 fits 5m / EURO central adapter
92	29474311	ULTRA-liner (brown) ID2,9-OD4,7 fits 3m / EURO central adapter
92	29474411	ULTRA-liner (brown) ID2,9-OD4,7 fits 4m / EURO central adapter
92	29474511	ULTRA-liner (brown) ID2,9-OD4,7 fits 5m / EURO central adapter
N.i.	20405002	Brass spiral liner (marked blue) ID2,0-OD4,0mm L300mm fits liner OD3,9/4,0mm
N.i.	20405001	Brass spiral liner (marked green) ID2,0-OD4,0mm L300mm fits liner OD4,7mm
N.i.	25405002	Bronze spiral liner (marked blue) ID2,5-OD4,0mm L300mm fits liner OD3,9/4,0mm
N.i.	25405001	Bronze spiral liner (marked green) ID2,5-OD4,0mm L300mm fits liner OD4,7mm
95	91905721	Nipple (brass L-30mm) fits spiral liner EURO central adapter AD4,5mm
96	91906111	Nipple fits core liner EURO central adapter AD3,9/4,0mm
96	91906121	Nipple fits core liner EURO central adapter AD 4,7mm
97	91906131	O-ring ID3,5-W1,5mm fits core liners
N.i.	91906112	Support tube, brass ID4,4 - AD5,0 - L200mm